

# Mass Finishing Compounds

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## Selection Guide

LIQUID COMPOUNDS	BURNISH	CLEANING	DEBURRING	INHIBIT	pH@ 1%	RECOMMEND CONCENTRATION
#40	---	Medium.- Heavy	Medium.- Heavy	Alum./Zinc	11.8	1/2 - 1 oz/gal
50-R	---	---	---	Ferrous	9	1-1/2 - 2 oz/gal
L-310N	---	Medium.- Heavy	Medium.- Heavy	Ferrous	12.5	1/2 - 1 oz/gal
L-365	---	Medium.- Heavy	Medium.- Heavy	Alum/Zinc	11.6	1/2 - 1 oz/gal
LB-160	Non-ferrous	Light	Medium.- Heavy	Non-Ferrous	9.3	1/2 - 1 oz/gal
LB-170	All	Light - Medium	Light	Ferrous	9.4	1/2 - 3 oz/gal
LB-180	All	Light	Light	Non-Ferrous	9.3	1/2 - 3 oz/gal
LB-185	All	Light	Light	Non-Ferrous	9.3	1/4 - 3 oz/gal
LB-189a	All	Light - Medium	Light	Ferrous	9.4	1/2 - 3 oz/gal
LB-710	All	Medium	Medium	---	5.0	1 - 3 oz/gal
LB-852*	All	Light	Light	---	4.9	1/2 - 1 oz/gal
LB-883*	All	Light	Light	---	4.2	3/4 - 2 oz/gal
LB-892	All	Light	Light	---	4.6	3/4 - 2 oz/gal
MP-222	---	---	---	Ferrous	9.4	2- 4 oz/gal
POWDER COMPOUNDS	BURNISH	CLEANING	DEBURRING	INHIBIT	PH@ 1%	RECOMMEND CONCENTRATION
65	---	Medium - Heavy	Medium - Heavy	Non-Ferrous	12.2	1 - 2 oz/gal
301	---	Scale & Oxides	Medium - Heavy	Ferrous	1.0	1 - 4 oz/gal
507	---	Medium - Heavy	Medium - Heavy	---	12.5	1 - 3 oz/gal
540	---	Medium - Heavy	Medium - Heavy	---	12	2 - 4 oz/gal
PR-100	---	---	---	Ferrous	9.1	1 - 4 oz/gal
B-440	All	Light	Light	Ferrous	9.4	1 - 4 oz/gal
B-550	All	Light	Light	Ferrous	9.4	1 - 4 oz/gal
S-1	---	Medium.- Heavy	Medium - Heavy	Ferrous	12.5	1 - 3 oz/gal

This is a general overview and not all inclusive of our product line. Many factors need to be considered in order to prescribe the best product for your operation. Please refer to our Product Application Guides, individual Product Sheets and MSDS' for additional product information. Please call us for technical assistance. \* Primarily a steel media compound but has other specific applications. Blue lettering describes primary functions of listed products.

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